ISSN PRINT 2319-1775 Online 2320-7876, www.ijfantforg

Vol.11, Iss.12, Dec- 2025

Research Paper

© 2012 IJFANS. All Rights Reserved, UGC CARE Listed (Group -I) Journa

SILICA SUPPORTED PERCHLORIC ACID (HCLO4-SIO2) AS ECO-FRIENDLY REUSABLE CATALYSTS FOR GREEN SYNTHESIS OF TETRAHYDROBENZO[B]PYRAN DERIVATIVES BY GRINDING **METHOD**

Kirti S. Niralwad

Department of Chemistry, Nutan Mahavidyalaya, Selu, Dist-Parbhani (MS) Email: niralwadkirti@gmail.com

Abstract:-Silica supported perchloric acid (HClO₄-SiO₂) is explored as reusable catalyst for the synthesis of 4H-benzo[b]pyran derivatives from one-pot three component condensation of aldehydes, dimedone and malononitrile by using grinding method. This method provides several advantages including environmental friendliness, short reaction times, high yields and a simple work-up procedure.

Keywords: Silica supported perchloric acid (HClO₄-SiO₂), aldehyde, dimedone, malononitrile, tetrahydrobenzo[b]pyran.

Benzopyrans and their derivatives, in particular have shown several biological and pharmacological properties, such as spasmolytic, diuretic, antianaphylactin, antisterility and anticancer agents [1]. The polyfunctionalized benzopyrans were used as cosmetics, pigments and biodegradable agrochemicals [2]. Due to their applications, the syntheses of heterocyclic derivatives of these ring systems have great importance in medicinal chemistry and organic synthesis. Strategies for the synthesis of these compounds have varied from one-pot to multi-step approaches [3]. Recently, there have been many methods reported for the preparation of 4H-benzo[b]pyrans through two-component or threecomponent condensations including the use of microwave irradiation [4], ultrasonic irradiation [5] or use of (diethylamino) propylated silica [6], hexadecyltrimethyl ammonium bromide (HTMAB) [7], hexadecyldimethyl ammonium bromide (HDMBAB) [8], (s)-proline [9] and rare earth perfluorooctanoate [RE(PEO)₃] [10] as catalysts. Each of the protocols has its own merit, with at least one of the drawbacks of low yield, long reaction times, harsh reaction conditions and tedious work-up procedures. Hence, improved methods for multicomponent synthesis of tetrahydrobenzo[b]pyran using inexpensive and less toxic reagents coupled with simple reaction conditions and easier work-up procedures are required.

Grinding method has increasingly been used in organic synthesis in recent years compared with traditional methods. Many organic reactions by grinding has been reported such as Grignard reaction [11], Reformatsky reaction [12], Aldol condensation [13], Dieckmann condensation [14], phenol coupling reaction [15], reduction [16] and synthesis of dicyclopropanes by grinding method [17].In the past few years, silica supported catalysts gained much attention in organic synthesis because of their unique features like high efficiency due to large surface area, high mechanical, and thermal stabilities, greater selectivity, low toxicity, reusability, and high selectivity. Moreover, the catalysts are simple, secure and easy in handling. By-products and wastages could also be minimized using these catalysts Silica supported perchloric acid (HClO₄-SiO₂) has emerged as a powerful approach in the synthesis of propargyl indoles [18].Octahydro-quinazolin-2, 5-diones [19], imidazo[1,2-a] pyridines [20],tetrahydropyranylation [21] of alcohols and phenols, synthesis of heterocyclic pyrazoles and pyranyl pyridines [22], a-amino phosphonates [23], Biginelli condensation [24]. Hantzsch condensation [25], synthesis of homoallylicamines & quinazolimones [26].

As part of our work on one-pot multicomponent reactions by grinding for the synthesis of tetrahydrobenzo[b]pyran derivative of biological importance, we wish to report a general and highly efficient procedure for the preparation of this kind of compounds. It is achieved via a one-pot three component condensation reactions between aromatic aldehyde 1(a-k), malononitrile 2 and dimedone 3 using HClO₄-SiO₂ as a catalyst. (Scheme 1)

> PRINCIPAL Nutan Mahavidyalaya SELU. Dist. Parbhani

© 2012 IJFANS. All Rights Reserved, UGC CARE Listed (Group -I) Journal

ATERIMENTAL. The melting points of compounds were uncorrected and taken in an open capillary using a paraffin bath. IR spectra were recorded on Perkin-Elmer FT spectrophotometer in KBr disc. 'H NMR spectra were recorded on an 400 MHz FT-NMR spectrometer in CDCl₃ as a solvent and chemical shift values are recorded in units δ (ppm) relative to tetramethylsilane (Me₄Si) as an internal standard. Mass spectra were recorded on Micromass Quattro II using electrospray Ionization technique.

Preparation of HClO₄-SiO₂ catalysts: A 70% aqueous perchloric acid (1.8 g, 12.5 mmol) was added to a suspension of SiO2 (230 400 mesh, 23.7 g) in ether (70 ml). The mixture was concentrated and the residue was heated at 100°C for 72 h under vacuum to give HClO₄-SiO₂ (0.5 mmol/g) as free flowing powder (50 mg=0.025 mmol of HClO₄). [27].

General procedure for the synthesis of tetrahydrobenzo[b]pyran derivatives:

A mixture of an aromatic aldehyde 1 (a-k) (1 mmol), malononitrile 2 (1 mmol) and HClO₄-SiO₂ (5mol%) was stirred for 1-2 min. and in resulting mixture dimedone 3 (1 mmol) was added and ground at room temperature with pestle in mortar. The completion of reaction was monitored by TLC. Solid was filtered, dried and crystallized from ethanol. The products 4 (a-k) were confirmed by comparisons with authentic samples, IR, ¹H NMR and mass spectra.

Spectral data of principal compounds

orch Paper

(4a) IR (KBr, cm⁻¹)V_{max} 3282, 3250, 3045, 2992, 2980, 2245, 1655, 1600, 1480, 740, 700. ¹H NMR (CDCl₃, δ ppm): 1.02(3H, s, CH₃), 1.12 (3H, s, CH₃), 2.23 (2H, s, CH₂), 2.57 (2H, s, CH₂), 3.08 (2H, br., s, NH₂), 4.30 (1H, s, CH), 7.27 (5H, s, ArH). MS: m/z (%) 294.

(4b) IR (KBr, cm⁻¹)V_{max} 3400, 3300, 3040, 2990, 2985, 2970, 2245, 1680, 1610, 1515, 840. ¹H NMR (CDCl₃, δ ppm): 0.97 (3H, s, CH₃), 1.05 (3H, s, CH₃), 2.15 (2H, s, CH₂), 2.50 (2H, s, CH₂), 3.28 (2H, br., s. NH₂), 3.70 (3H, s, OCH₃), 4.10 (1H, s, CH), 6.87–6.98 (4H, m, ArH). MS: m/z (%) 324.

(4c) IR (KBr, cm⁻¹)V_{max} 3300, 3200, 3045, 2990, 2975, 2240, 1650, 1610, 1490, 850. 'H NMR (CDCl₃, δ ppm):1.01 (3H, s, CH₃), 1.10 (3H, s, CH₃), 2.24 (2H, s, CH₂), 2.60 (2H, s, CH₂), 3.08 (2H, br., s, NH₂), 4.30 (1H, s, CH), 7.30 (4H, s, ArH). MS: m/z (%) 328.

(4e) IR (KBr, cm⁻¹) V_{max} 3300, 3200, 3045, 2990, 2975, 2240, 1680, 1600, 1450, 770. ¹H NMR (CDCl₃, δ ppm): 1.09 (3H, s, CH₃), 1.12 (3H, s, CH₃), 2.20 (2H, s, CH₂), 2.55 (2H, s, CH₂), 3.05 (2H, br., s. NH₂), 4.88 (1H, s, CH), 7.29 (4H, s, ArH). MS: m/z (%) 328.

(4f) IR (KBr, cm⁻¹)V_{max} 3650, 3327, 3165, 2191, 1664. ¹H NMR (CDCl₃, δ ppm): 1.07 (s, 3H, CH₃), 1.12 (s, 3H, CH₃), 2.16–2.25 (m, 2H, CH₂), 2.45 (s, 2H, CH₂), 4.26 (s, 1H, CH), 5.34 (s, 2H, NH₂), 6.75–7.03.

MS: m/z (%) 296.

(4i) IR (KBr. cm⁻¹)V_{max} 3498, 3308, 3258, 2195, 1678.

¹H NMR (CDCl₃, δ ppm): 1.05 (s, 3H, CH₃), 1.10 (s, 3H, CH₃), 2.20–2.22 (m, 2H, CH₂), 2.43 (s, 2H, CH₂), 3.78 (s, 3H, OCH₃), 4.29 (s, 1H, CH), 5.25 (s, 2H, NH₂), 6.60–6.78 (m, 3H, ArH), 6.80 (s, 1H, OH).

MS: m/z (%) 327.

(4j) IR (KBr, cm⁻¹)V_{max} 3400, 3300, 3050, 2995, 2980, 2245, 1680, 1600, 730.

¹H NMR (CDCl₃, δ ppm): 1.00 (3H, s, CH₃), 1.13 (3H, s, CH₃), 2.28 (2H, s, CH₂), 2.55(2H, s, CH₂), 3.05 (2H, br., s. NH₂), 4.44 (1H, s, CH), 6.18–7.37 (3H, m, ArH).

MS: m/z (%) 284

(4k) IR (KBr, cm⁻¹)V_{max} 3400, 3300, 3050, 2990, 2985, 2240, 1680, 1600, 730.

¹H NMR (CDCl₃, δ ppm): 1.02 (3H, s, CH₃), 1.10 (3H, s, CH₃), 2.30 (2H, s, CH₂), 2.54 (2H, s, CH₂), 3.05 (2H, br., s, NH₂), 4.44 (1H, s, CH), 6.18-7.37 (3H, m, ArH).

MS: m/z (%) 301.

Nutan Mahavidyalaya SELU. Dist. Parbhani

3349



ISSN PRINT 2319-1775 Online 2320-7876, www.lj Vol.11, Iss.12, Dec

© 2012 IJFANS. All Rights Reserved, UGC CARE Listed (Group -I) Journal

Research Paper RESULT AND DISCUSSION

Scheme 1: Synthesis of tetrahydrobenzo[b]pyran

In continuation of our research work on the development of novel synthetic methodologies [28,29], herein, we would like to report the greener synthesis of tetrahydrobenzo[b]pyran derivatives by

To optimize the reaction conditions we have chosen, 4-chlorobenzaldehyde 1c, malononitrile 2 and directors 2 as the second secon

In order to verify the role of grinding, we have examined the model reaction stirred and left standing for overnight, reaction remain incomplete. To make this method simple, economical and efficient, we have used a glass mortar and pestle to repeat this experiment under the same conditions. The reaction complete within 10 min with excellent yields. Also, we observed that, the reaction in the absence of HClO₄-SiO₂ does not proceed under similar conditions even after grinding for 30 min (Table 1, entry 1). The same reaction was carried out in the absence of grinding, the result was showing approximately 65% conversion of reactants into the products (entry 2). Further we have observed that, the model reaction was carried out in presence of 5 mol% of HClO₄-SiO₂ followed by grinding was found to be most effective (Table 1, entry 3).

Table 1: Optimization of reaction condition for model reaction (4c)

Entry	Reaction condition Grinding without HClO ₄ -	Yield (%) ^a No reaction
	SiO ₂	65
2	Stirring with HClO ₄ -SiO ₂ for 3 hr	
3	Grinding using HClO ₄ -	88
	SiO,	

Use of 5 mol% of catalyst is sufficient to push the reaction forward. Higher amount of the catalyst did not improve catalyst for this reaction, as shown in (Table 2).

Table 2:-Screening of catalyst concentration on model reaction.

Entry	catalyst (mol %)	Yield (%) ^a
1		46
->	2	50
3	3	67
4	4	70
5	5	88
6	6	88

The scope and generality of the present method were then further demonstrated by reaction of various aldehydes with malononitrile and dimedone. In all cases good yields and selectivity were obtained as shown in Table 3.

We have also observed that the electronic effects and nature of substituents on the aromatic ri showed strongly obvious effects in terms of reaction time and yield. When aromatic aldeh

> Nutan Mahavidyalaya SELU. Dist. Parbhani



ISSN PRINT 2319-1775 Online 2320-7876, www.ijfans.org Vol.11, Iss.12, Dec- 2022

© 2012 UFANS. All Rights Reserved, UGC CARE Listed (Group -I) Journal ch Paper containing electron donating groups (-OMe, -OH) were employed a longer reaction time was required than those reaction encountered with the containing electron electron encountered with the containing electron electron encountered with the containing electron e than those reaction encountered with electron withdrawing groups (-NO₂, -X) on aromatic ring.

Table 3: .Synthesis of tetrahydrobenzo[b]pyran derivatives catalysed by sodium hypochlorite^a.

17 m tring	R	drobenzo[b]pyran derivativ	Yield (%)b	171.1		
Entry	K	Product	Time(min)	Tield (70)	Found	Reported
	7.7		12	82	229-230	229-231
1	H	4a	12	0.2		- 201
2	4-OMe	4b	12	84	199-200	199-201
	4 GI	40	10	88	209-211	208-210
3	4-Cl	4c	10	00		715.016
4	2-Cl	4d	10	86	214-216	215-216
5	3-OH	4e	25	80	235-237	236-238
6	4-OH	4f	22	87	212-214	214-215
7	2-NO ₂	4g	10	88	182-183	180-182
1	2-1102	l 4g	10			
8	3-NO ₂	4h	12	86	213-215	213-214
9	4-OH,3-OMe	4i	25	84	228-230	229-231
10	2-Furyî	4j	25	86	217-119	218-220
11	2-Thionyl	4k	15	85	210-113	210-212

[&]quot;Reaction condition: 1(a-k) (1 mmol), 2 (1 mmol), 3 (1 mmol) and (5 mol%) of HClO₄-SiO₂ by grinding method.

^bIsolated yield.

Reusaility of the catalysts:- After completion of the reaction, the catalysts were separated from the reaction mixture by simple filtration and treated with ethyl acetate. Organic layer was sepacrated, and the obaitned catalyst was dried. This step ensured to purify catalyst free from any residual product. After drying, the asobained catalyst was used again to in a next batch of experiments. Under similar reaction conditions, the recycled catalysts were found active, with only slight reduction of activityfor four to five consecutive

Experiments.(Table 4)

Table 4

Entry		2	3	4	5
Cycle	Fresh	First reuse	Second reuse	Third re us e	Fourth reuse
Yield	88	87	87	86	85

The proposed mechanism for this reaction is as given in Figure 1. The mechanism suggests that in step-1 Knoevenagel condensation takes place to form the a-cynocinnamonitrile derivative. In step-2 the active methylene of dimedone reacts with the electrophilic C=C double of α -cynocinnamonitrile giving the intermediate 6, which tautomerizes into 7. The latter is then cyclized by nucleophilic attack of the OH group on the cyano (CN) proiety, giving intermediate 8. Finally, the expected product 4 is afforded by tautomerization (8-4

Nutan Mahavidyalaya SELU. Dist. Parbhani

3351



ISSN PRINT 2319-1775 Online 2320-7876, www.ijfan Vol.11, Iss.12, Dec- 202

Research Paper Mechanism:

© 2012 IJFANS. All Rights Reserved, UGC CARE Listed (Group -I) Journal

In conclusion, the procedure demonstrated that the reaction using grinding is faster and show an efficient catalytic activity of HClO₄-SiO₂ for a one-pot synthesis of tetrahydrobenzo[b]pyran derivative. It is significant that experimental procedure is very simple and more efficient than originally reported traditional reaction. The significant advantages offered by this methodology are operational simplicity, general applicability to all type of aidehyde, mild reaction condition, and excellent yield of product, environmentally benign and with no harmful organic solvent.

- (a) Morianka, Y.; Takahashi, K. J: Japan Kokai, 1977, 17, 498. (b) Montandon, J. B; Zijlstra, F. J.; Wilson, J. H. P.; Int J Tissue React., 1989, 11, 107. (c) Brooks, G. T.; J Pestic Sci. 1998, 22, References 41. (d) Hyana, T.; Saimoto, H.; Patent, 1987, 621 812.
- (a) Hafez, E. A. A.; Elnagdi, M. H.; Elagamey, A. G. A.; EL-Taweel, F. M. A. A.; Heterocycles, 1987. 26, 903. (b) Abdel, Galil F. M.; Riad, B. Y.; Sherif, S. M. Elnagdi, M. H.; Chem. Lett. 1982, 1123.
- El-Agrody. A. M.; J Chem Res (S), 1994, 280.
- Tu. S. J.; Gao, Y.; Guo, C.; Shi, D.; Lu, Z. Synth. Commun. 2002, 32, 2137. 3. 4.
- Tu, S. J.; Jiang, H.; Zhuang, Q. Y.; Miu, C. B.; Shi, D. Q.; Wang, X. S.; Gao, Y. Chin. J. Org. 5. Chem. 2003, 23, 488.
- Hagiwara, H.; Numamae, A.; Isobe, K.; Hoshi, T.; Suzuki, T. Heterocycles 2006, 68, 889. 6.
- Jin, T. S.; Wang, A. Q.; Wang, X.; Zhang, J. S.; Li, T. S. Synlett 2004, 871.
- Jin, T. S.; Wang, A. Q.; Wang, X.; Zhang, J. S.; Li, T. S. Arkivoc 2006, xiv, 78. 7.
- Balalaie, S.; Barajanin, M.; Amani, A. M.; Movassagh, B. Synlett. 2006, 263. 8. 9.
- Wang, L. M.; Shao, J. H.; Tian, H.; Wang, Y. H.; Liu, B. J. Fluorine Chem. 2006, 127, 97. 10. 11.
- Toda, F.; Akumi, H.; Yamaguchi, H. Chem. Exp. 1989, 4, 507.
- Tanaka, K.; Kishigami, S.; Toda, F. J. Org. Chem. 1991, 56, 4333. 12.
- Toda, F.; Tanaka, K.; Hamai, K. J. Chem. Soc. Perkin Trans. 1. 1990, 3207. 13.
- Toda, F.: Suzuki; Higa, S. J. Chem. Soc. Perkin Trans. J. 1998, 3521. 14.
- Toda, F.; Kiyoshige, K.; Iwata, S. J. Org. Chem. 1989, 54, 3007. 15. Toda, F.; Kiyoshige, K.; Yagi, M. Angew. Chem. Int. Ed. Engl. 1989, 28, 320. 16.

Nutan Mariavidyalaya SELU. Dist. Parbhani



ISSN PRINT 2319-1775 Online 2320-7876, www.ijfans.org Vol.11, Iss.12, Dec-2022

© 2012 IJFANS. All Rights Reserved, UGC CARE Listed (Group -I) Journal Research Paper 17.

- Zhongjiao, R.; Weigue, C.; Weiya, D.; Wen, S. Synth. Commun. 2004, 34, 4395.
- Gohani, M.; Tonder, H. van.; Johan, C. B.; Barend, Benzuidenhoudt, Iran. J. Chem. 18. Chem.Eng. 2015, 3, 3
- Azzam, S. H. S.; Siddekha, A.; Nizam, Aatika.; Pasha, M. A. Chinese Journal of Catalysis, 19. 2012, 33, 677.
- 20. Mishra, S.; Ghosh, R. Symbesis 2011, 3463.
- Kinfe,, H. H.; Mebrahtu, F. M.; Moshapo, P. T. Synthetic Communications, 2013. 43,1237. 21.
- Siddiqui, Z. N.; Farooq, F. Journal of Molecular Catalysis A: Chemical 2012, 363, 451. 22.
- Maghsoodlou, M. T.; Heydari, R.; Habibi-Khorassani, S. M.; Hazeri, N.; Sajadikha, S. S.; 23. Rostamizadeh, M. Lashkari, M. Synthetic Communications, 2012, 42, 136.
- 24. Chari, M. A.; Syamasundar, K. J. Mol. Catal, A: Chem, 2004, 221, 137.
- 25. Chari, M. A.; Syamasundar, K. Catal. Commun, 2005, 6, 624. 25.
- (a) Das, B.; Ravikanth, B.; Laxminarayana, K.; J. Mol. Catal, A: Chem., 2006, 253, 92. (b) Das, B.; Banerjee, J. Chem. Lett. 2004, 33, 960.
- Bandgara, B. P.; Gawandeb, S. S.; Muleyb, D. B.; Green Chemistry Letters and Reviews 27. ,2010, 49.
- (a) K. S. Niralwad, B. B. Shingate, M. S. Shingare, UltrasonicsSonochemistry, 2010, 17, 760 28. (b) K. S. Niralwad, B. B. Shingate, M. S. Shingare, Tetrahedron Letters, 2010, 51, 3616 (c) K. S. Niralwad, B. B. Shingate, M. S. Shingare, Chinese Chemical Letters, 2011, 22, 551.
- (a) K. S. Niralwad, B. B. Shingate, M. S. Shingare, Journal of the Chinese Chemical Society, 2010, 57, (b) K. S. Niralwad, B. B. Shingate, M. S. Shingare, J. Heterocyclic Chem, 2011, 48, 742. (c) K. S. Niralwad, I. B. Ghorade, European Academic Research, 2014, 2, 4112.